



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			8NR-119-3	4	FEEDER SUPPORT BRACKET	1018
			20NR-119-1	2	BRACKET	A36
			20NR-119-2-DHC	1	DHC BACK PLATE	1018
			20NR-119-4	2	LEFT TOP FEEDER	1018
			20NR-119-4B	2	BOTTOM LEFT FEEDER	1018
			20NR-119-5	2	TOP RIGHT FEEDER	1018
			20NR-119-5B	2	BOTTOM RIGHT FEEDER	1018
			20NR-119-6	4	UPPER FUNNEL GUIDE	4140
			20NR-119-7	4	LOWER FUNNEL GUIDE	1018
			20NR-119-8	4	FRONT SUPPORT	1018
			20NR-119-9-DHC	1	GUARD	1018/1026 CDS
			20NR-119-10	2	SUPPORT TUBING	1018/1026 CDS
			20NR-120-5	2	FUNNEL TAB	1018

1. USE 8/20NR CAGE JIG TO ASSEMBLE  
2. 3/8 WELDING TO ALL PARTS

RED BARN MACHINE	
TITLE	DUAL HOOK CAGE
DWG NO.	8NR-86
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED	D. Weil
FINISH	POWDER COAT RED
SPEC	RAL 3000
USED ON MODEL	
SCALE	1:12
DATE	8/19/2013
SHEET 1 OF 1	